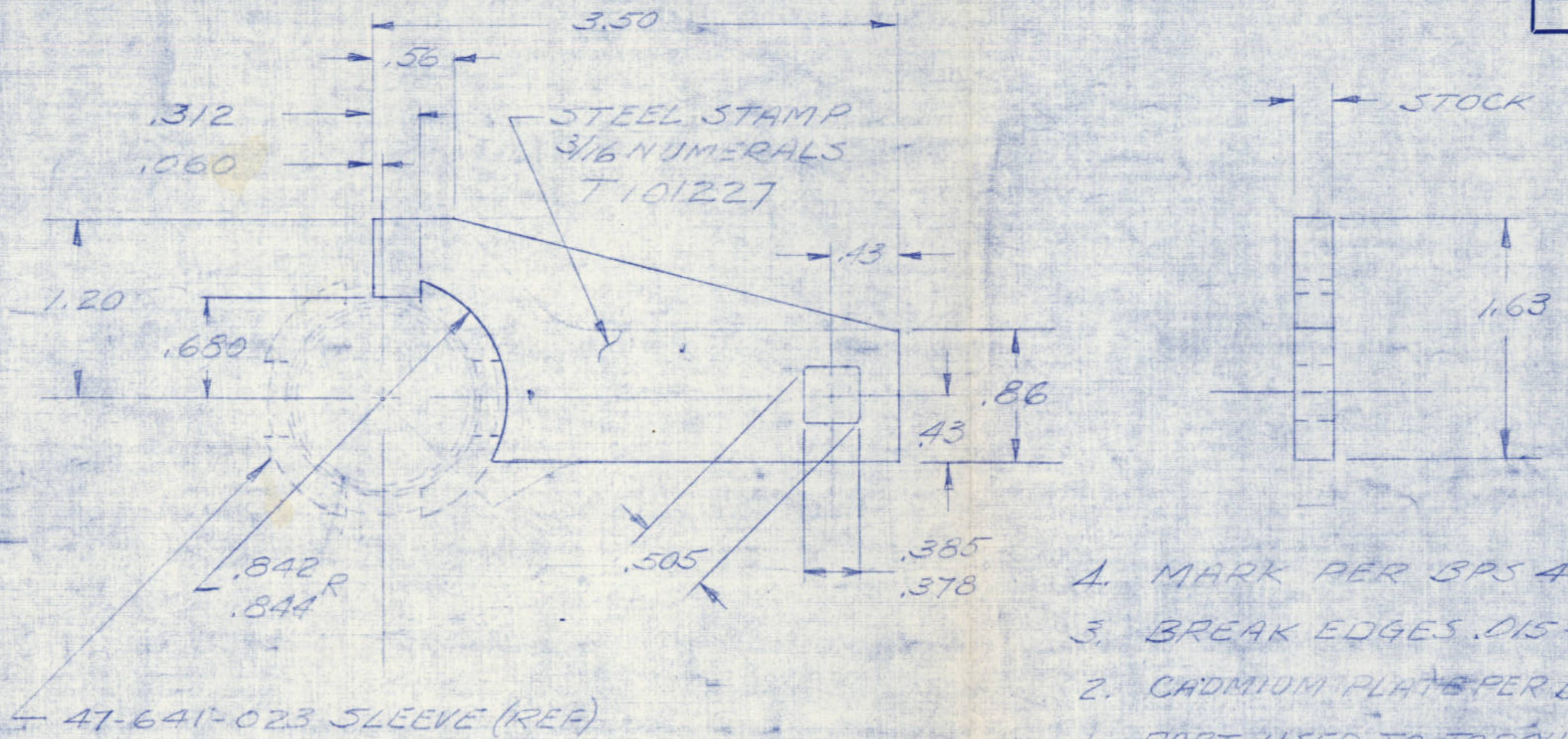
COLUMN	V2	V3	V4	V5	V6	V7
PARAGRAPH	APP DWG TOOL NO.	OPER.	PART NO NAME	OPER	PART NO NAME	OF ASSY NO.
I	T101227	INST REMOVE	47-641-023 SLEEVE	TO FROM	47-642-102 BLADE SET	47-641-058
II	T101227	INST REMOVE	47-641-023 SLEEVE	TO FROM	47-641-022 YOKE	47-641-043

T101227

LET	REVISION	APPROVAL	DATE	DRAFT



4. MARK PER BPS 4050
3. BREAK EDGES .015-.025
2. CADMIUM PLATE PER BPS-FW 4006 & SPEC QQ-P-416
1. PART USED TO TORQUE SLEEVE-ANTI TORQUE DRIVE HUB YOKE

NOTES:

FILE COPY

NO. ASSY.	PART NUMBER	PART NAME	MATERIAL: COMMERCIAL	STOCK	SPEC. NO. / GOVT. SPEC.	TYPE / CLASS GRADE / COMP.	DIA.	THICK	WIDTH	LGTH.	TENSILE 1000 PSI	FINISH CODE	UNIT WT.	ZONE
	T101227	WRENCH	4130	PLATE	AN-QQ-S-685	COND N		.250	2.0	4.0	90-125			

PART NO.	MODEL	NEXT ASSEMBLY	REQ.	PART NO.	MODEL	NEXT ASSEMBLY	REQ.
						47-641-058	REF
						47-641-043	REF

REQUIREMENTS PER HELICOPTER — REQUIREMENTS PER HELICOPTER

HEAT TREAT BPS-4140 MIL-H-6875

FINISH SPEC. 47-942-002

SCALE FULL

LIMITS UNLESS NOTED: .X ± .1; .XX ± .03; .XXX ± .010; ANGULAR ± 1/2°

MACH. SURFACES 63 RMS EXCEPT AS NOTED

SUPERSEDES

SUPERSEDED BY

C.A.A. DES. ENG. REP.

DWG SIZE

DRAFT	DESIGNER	CHECK	GROUP ENG.	STRESS	PROJ. ENG.	CUSTOMER	WEIGHTS	
BURKE 8-30-55	BURKE 8-30-55	9/23/55	9-26-55	H. EATON 9/23/55	B.J. HARPER 10/3/55			10-26-55

BELL Aircraft CORPORATION TEXAS DIV. FT. WORTH, TEXAS

WRENCH TORQUE. METAL TAIL ROTOR SLEEVE

T101227

FORM NO. E2-502 FW